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## **The High Capacity High Efficiency Alkaline Water System**

The Alka Plus water system is designed for making alkaline water available for all drinking water applications. It is a very profitable addition because it sells at prices three to four times higher than the price of purified water, while costing less than 1 cent per gallon to produce. Alkaline water typically sells for prices between \$1-\$3 per gallon. Alkaline water is simple to produce at a low cost by adding alkaline minerals back into to the purified water. The beneficial minerals are calcium, magnesium and trace minerals; all of which are very necessary minerals for good health. There are many health benefits to alkaline water which allows it to be sold for the much higher prices, increasing your profit margin substantially. Our Alka Plus systems offer a very low initial investment and high returns making it a profitable addition to retail water projects.

What is alkaline water? Alkaline water is water with alkaline minerals (calcium, magnesium, and trace minerals) which gives the water an alkaline pH level of around 8.5 or higher. Alkaline water provides necessary minerals for good health and is claimed to have many other beneficial properties such as antioxidant properties when consumed.



Alka Plus 2 shown with the carbon filter option.

Our Alka Plus systems run off of the water pressure of the feed line to them, requiring no additional pumps or feed water lines, making it a simple plug-n-play application. All fittings for installation are included and installation is very simple allowing customers to save on installation costs.

There are several different sized systems available depending on how your business is planning on selling alkaline water. All the parts, components, and minerals used in our alkaline systems are N.S.F. approved for drinking water.

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## **Features**

**ALKA PLUS 1:** The Alka Plus 1 system is designed for businesses that would like to only sell alkaline water. It is also the lowest cost alkaline system; the alkaline minerals are added to the pure water as the water is leaving the Reverse Osmosis system going into the pure water tank. This is done by adding a 4.5" x 20" alkaline cartridge and housing to the system. This system can be easily installed on all our systems at a very low cost. The maximum flow rate for this system is four gallon per minute.

**ALKA PLUS 2:** The Alka Plus 2 is for businesses that plan on only selling smaller amounts of alkaline water, such as at two or three fillers. It has two 4.5" x 20" housings with alkaline and carbon or 5micron cartridge filters as well as an ultraviolet sterilizer for a final disinfection of the water as required by health departments. This system is designed to be connected into and feed off to the water delivery line for the fillers and adds alkaline minerals back into the water after it has been drawn from the pure water storage tanks for delivery. The system will then supply alkaline water delivery line to the selected fillers for the alkaline water. The components are mounted onto a Formica finished backing board that is wall mountable, or can be configured with an optional floor stand.

**ALKA PLUS 3:** The Alka Plus 3 system is designed for higher volumes of alkaline water sales for up to eight fills. The system uses a 8" x 40" mineral tank with the alkaline minerals inside the tank, then a 5 micron cartridge filter, and a 12 gallon per minute ultraviolet sterilizer for a final disinfection of the water as required by health departments. This system is deigned to be connected in-line with water delivery line for the fillers and adds alkaline minerals back into the water after it has been drawn from the pure water storage tanks for delivery, so that all of the fillers are supplied with alkaline water.

